

011320



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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K10112
Job Sheet 198701



Part No: K10112

Job Qty: 1 pcs

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/1/19

Job Tracking No:

Due Date: 8/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10112 REV C IPP : E 00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F
11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		NL
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S204442



Part: K10112

Job No: 198701

Serial No/Batch: S204442

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/09/19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	8/21/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		DAS
				QC 4 - 9		75
				QC 4 - 46		9-89
				QC 4 - 68		8/12/2019
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
130 Packaging 3-1 - Stock - B4B	1 pcs	8/21/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		75
				Packaging 3 - 8 - B4B		9-89
				Packaging 3 - 9 - B4B		8/12/2019
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		DAS
135 DC - 1 - B4B	1 pcs	8/21/19	0.00 0.00	DC - 1 - B4B		21
				DC - 2 - B4B		9-89
140 QC 21 - FG	1 pcs	8/21/19	0.00 0.00	QC 21 - FG - 21		DAS
				QC 21 - FG - 70		21
				QC 21 - SA - 53		9-89

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP K10112 PPP D206-642-

111 PPP D206-642-113

135 - (Document Control) Photocopy bluefile & type labels per PPP K10112 CHG003 FOR D206-642-112 CHG009 FOR D206-642-114 CHG004

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149328x4/5166710x4
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5149328
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5166710
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5092832
AN5-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149328
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	125095
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101442
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5195628
D2661-2	Saddle, RH, Fwd, Aft, Out	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125349
D2662-2	Saddle, LH Fwd, Aft, Out	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125349
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5125349
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101442
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174203
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114083
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5101442
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5101442
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5182058
NAS1149C0463R	Washer (AN960C416)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114083
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5191231
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5101442
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5125349
NAS1149D0663J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5166710

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	119	0
	AN4-6A	12	423	0
	AN4C5A	1	51	0
	AN5-10A	4	132	0
	AN5-11A	4	143	0
	AN6-44A	2	99	0
	D206-651-041	1	3	0
	D2652	16	385	0
	D2661-2	2	14	0
	D2662-2	2	23	0
	D2712	10	469	0
	D2884	2	15	0
	D2885	2	24	0
	D3413-1	1	12	0
	MS21042L3	8	763	0
	MS21042L4	12	2,439	0
	MS21042L6	2	283	0
	NAS1149C0463R	1	256	0
	NAS1149D0363J	8	1,754	0
	NAS1149D0463J	24	4,632	0
	NAS1149D0563J	8	2,089	0
	NAS1149D0663J	4	654	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>AP</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>EE</i>	K10112	SHEET 1 OF 1
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	